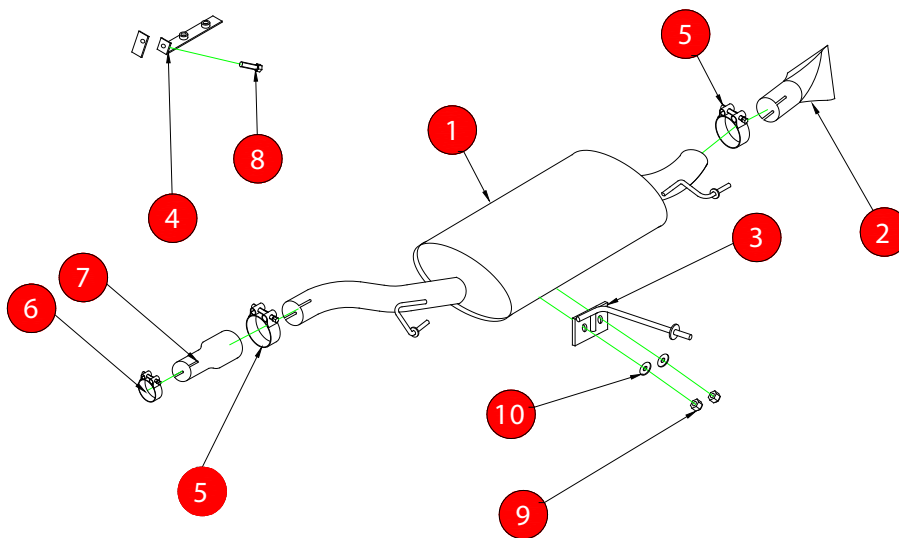


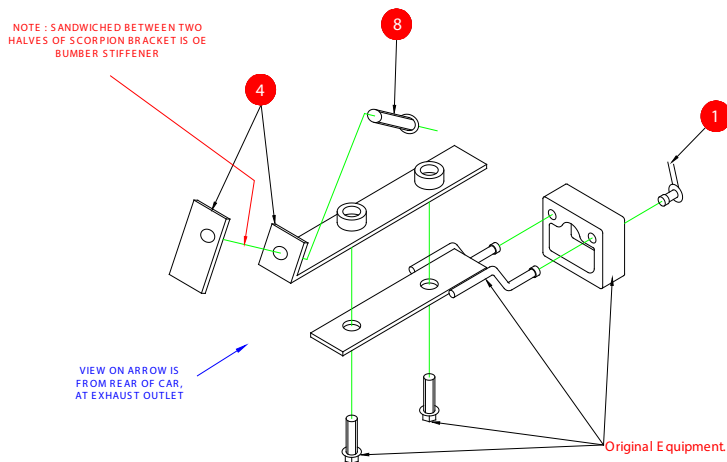
CAR	Vauxhall Corsa D VXR 1.6T	PART NO.	SVXB054
YEAR	07-13	FIT KITS	085 FK
NOTES	Where not supplied use original fittings.	FEATURES	Pipe diameter:- 76mm/3"



NO.	PART NO.	DESCRIPTION	QTY
1	766GM	Rear Silencer	1
2	Z043.10160	Tail Pipe	1
3	773GM	Mounting Bracket	1
Fit Kit			
4	724GM	Bumper Support	1
5	Z016.10062	79mm H/D Clamp	2
6	Z016.10064	65mm H/DClamp	1
7	AD49	Adaptor	1
8	Z017.10808	M8 x 16mm Cap Head Bolt	1
9	Z017.10062	M8 Nyloc Nut	2
10	Z017.10831	M8 x 17mm Washer	2

E-MARK	N/A
DATE	27/09/19
ISSUE	04
AUTHORISED	D.Marshall

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



Checked By _____

BIKE	Vauxhall Corsa D VXR 1.6T	PART NO.	SVXB054
YEAR	07-13	FIT KITS	085FK
NOTES	Where not supplied use original fittings.	FEATURES	Pipe diameter:- 76mm/3"

CONTINUED FROM OVERLEAF:



NOTE: Before fitting the Scorpion system the rear mounting point needs re-locating

A) Line the straight part of the bracket behind the crash bar so the hole on the bracket is inline with the hole on the crash bar to the drivers side of the trim.

B) Using the bolt provided fasten the other part of the bracket to this trapping the crash bar between them. Ensure the hank bushes are facing upwards.

C) Once the bracket is secure fasten the original mounting point to this using the original bolt. This mounting point can now be used to hold the rear silencer when fitting this exhaust.

